



Product Description

Simplicity and large statement of line make DOUE successful. A complete answer for simple equipment needs.

Symmetrical corner top allows traditional and individual setting. It answers to all type of areas fitting out.

This article chosen is one of the most sold in DOUE range (DD168080WDN).

Material Declaration

Metal	kg	%	Plastic	kg	%	Others	kg	%
Steel	20.13	43.4%	Polypropylene	0.02	0.1%	Particle Board	25.95	55.9%
			Polycarbonate	0.16	0.3%	Overmolded parts	0.15	0.3%

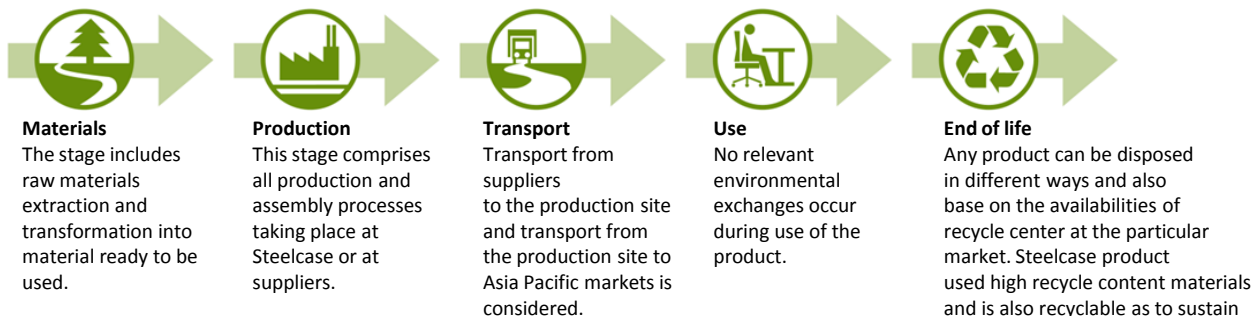
Manufacturing Information

The selected product **DOUE** is manufactured in Steelcase Manufacturing Malaysia in Puchong (Malaysia) and Steelcase Manufacturing Dongguan in Dongguan (China)

Steelcase, which was founded in 1912, has been dedicated to creating innovative products and helping people work more effectively for almost a century. Steelcase has management systems for Quality (ISO 9001) and for the Environment (ISO 14001) in both of our plants as well as an additional management system for occupational safety (OHSAS 18001) in Dongguan plant, ensuring that our customers are guaranteed the same level of product quality and environmental performance, wherever they are in the world.

Steelcase is committed to continually reducing the environmental impacts of its products and activities on a global scale. For further information visit www.steelcase.asia

Life cycle stages

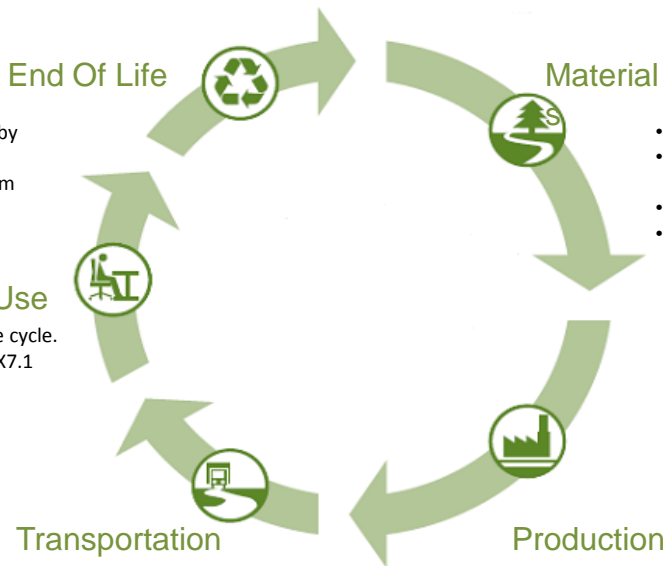


Recycle Content Calculation

	Weight (Kg)	Percentage (%)
Recycled Content (%)	36.17	78%
Post Consumer Recycle Content (%)	13.28	29%
Pre Consumer Recycle Content (%)	22.89	49%
Recyclable Content (%)	20.31	44%

Certified Result

Chemical Group	Criteria	Acceptance
TVOC Toluene	$\leq 0.25 \text{ mg/m}^3$	Pass
Formaldehyde	$\leq 25 \text{ ppb}$	Pass
Total Aldehyde	$\leq 50 \text{ ppb}$	Pass
4-Phenylcyclohexene	$\leq 0.00325 \text{ mg/m}^3$	Pass



- DOUE is up to 44% recyclable by weight.
- Cardboard and LDPE plastic film used for packaging are 100% recyclable.
- DOUE weighs 46.42 kg.
- DOUE contains up to 78% recycled materials.
- DOUE is PVC free.
- DOUE is made with minimum number of components and different materials.
- DOUE is designed for long product life cycle.
- DOUE has passed ANSI/BIFMA M7.1/X7.1 indoor air quality standards.
- Minimized packaging volume also helps to improve filling rates and thus requires less energy for shipping.
- Indirectly reduces the amount of carbon footprint per product
- DOUE was designed to be made with minimal waste, energy consumption and environmental impact.
- DOUE is manufactured at our Puchong and Dongguan manufacturing plant both certified with ISO 9001, ISO 14001 and OHSAS 18001 (Dongguan).
- Powder coat painting is virtually VOC free and heavy metals free.
- DOUE is designed for easy assembly and disassembly.

DOUE_Rev01

Disclaimer :

Numbers may vary based on model and options selected. Calculations of recycled content are based on data provided by suppliers and other available information. This data may include industry averages, ranges or other broadly based information. Steelcase makes conservative assumptions when compiling this information to provide the most accurate recycled content calculations possible but variability in market conditions or manufacturing processes may result in higher or lower content. This document may be subject to review and update from time to time without notice.